

Engineering yeast for production of advanced biofuels

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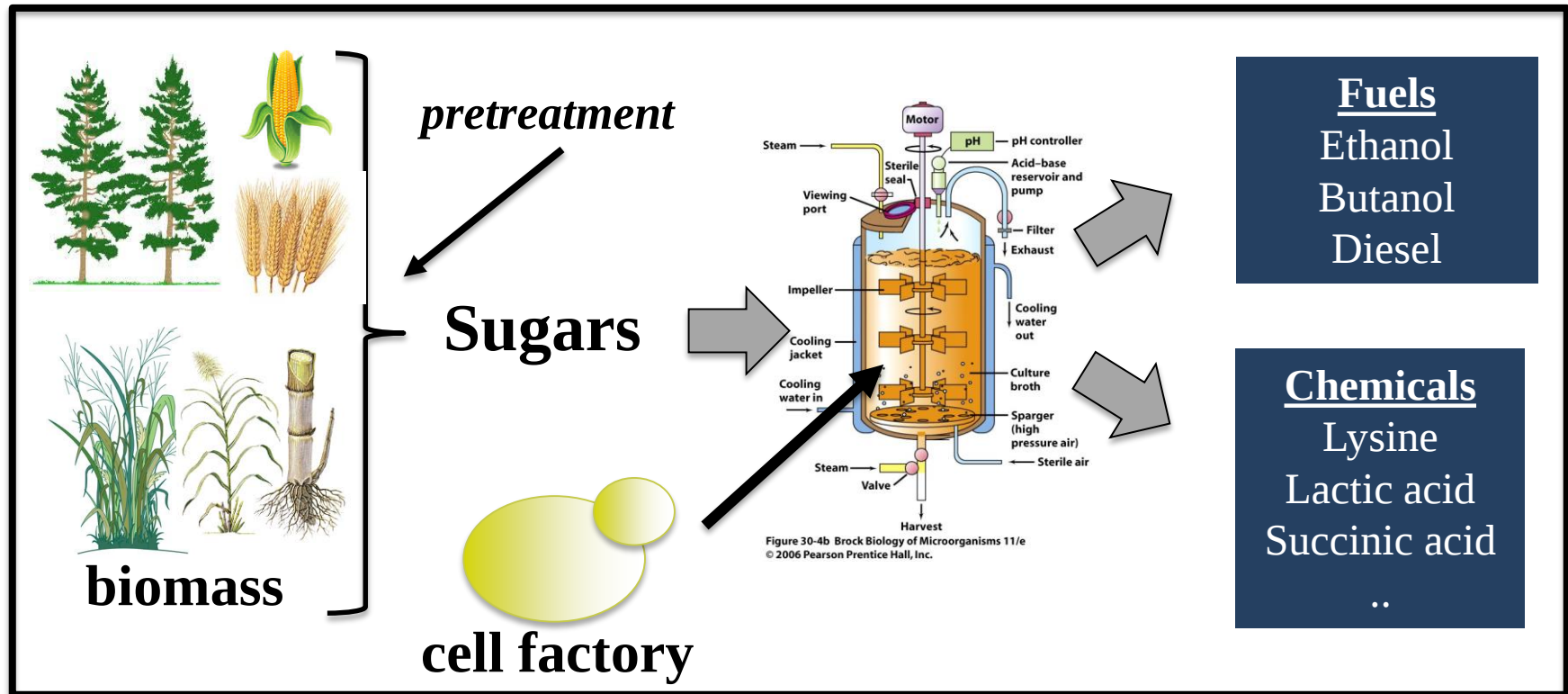
Novo Nordisk Foundation Center for Biosustainability, Technical
University of Denmark, Denmark

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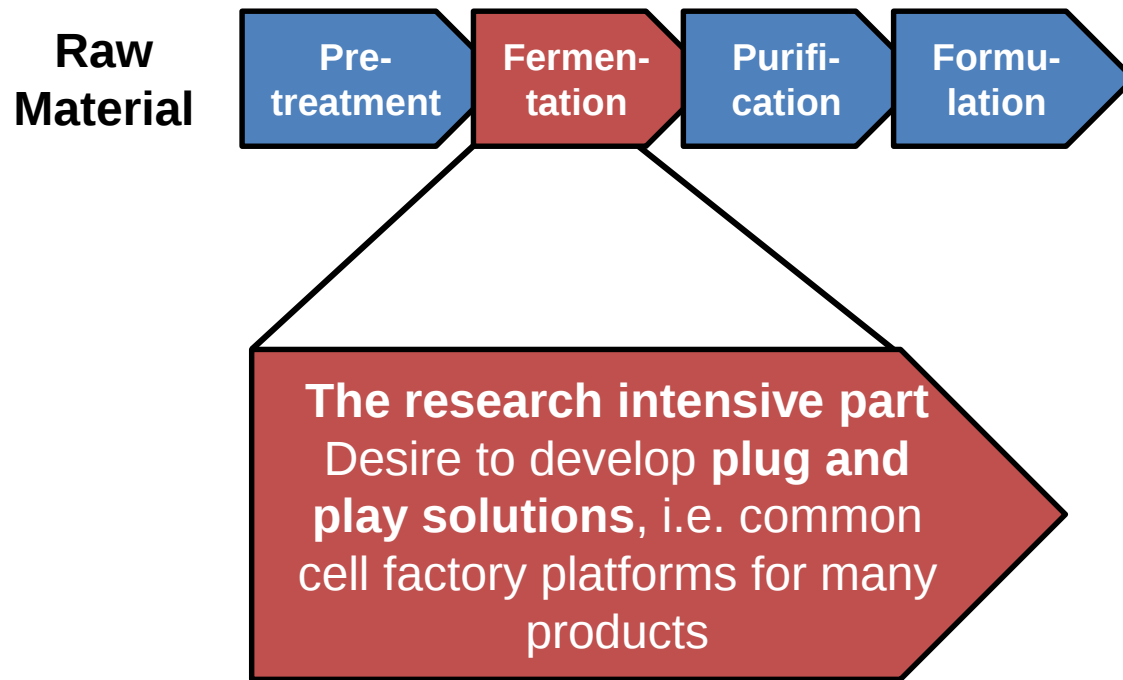
The Biorefinery Concept

Metabolic Engineering of Cell Factories enables development of novel cell factories

Engineered cell factories can be used in biorefineries for sustainable production of fuels and chemicals



The Value Chain



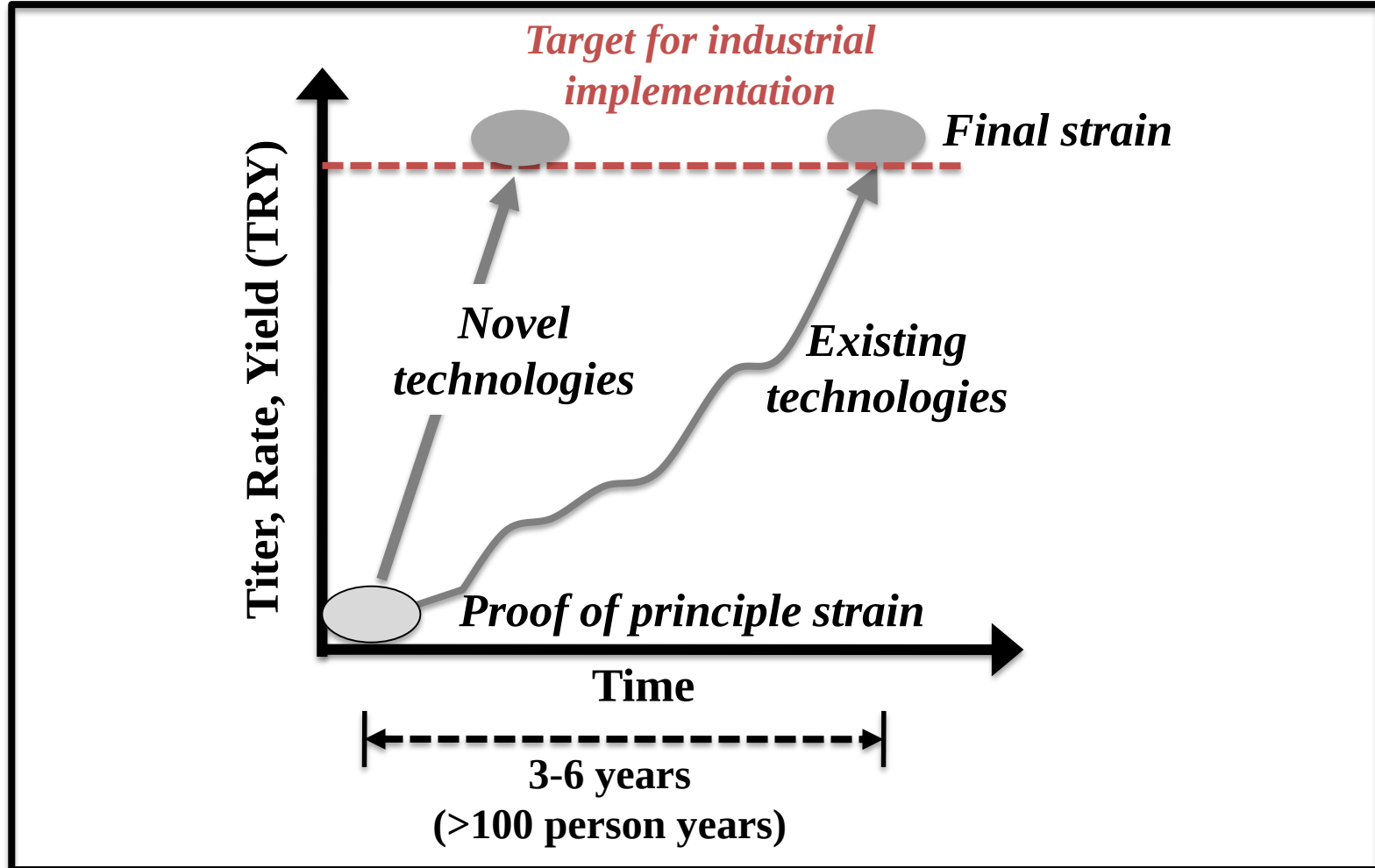
Typical costs for developing a cell factory is **USD50 million**

There is a trend towards partnerships – sharing **competences**, **risks**, and **capital investments**

Chemicals & Fuels



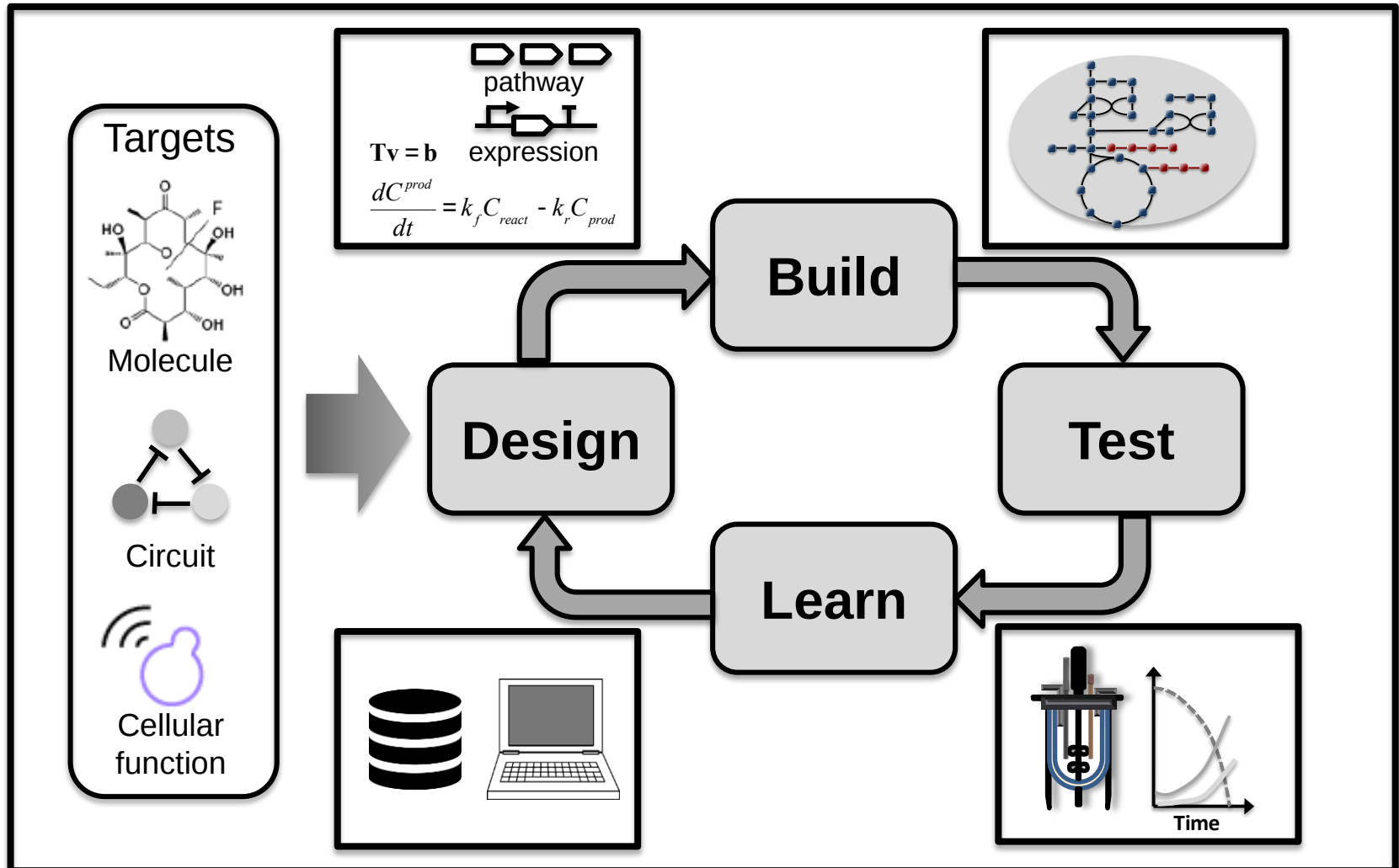
Cell Factory Development



New **enabling technologies** are needed to substantially reduce the **time for developing efficient cell factories** for industrial production

Design-Build-Test Cycle

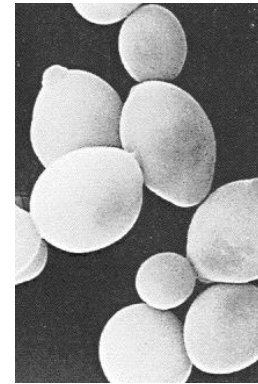
Metabolic engineering involves the design-build-test cycle



Yeast as a Cell Factory

Some of many advantages:

- Extremely well-characterized
- Many online databases with information on genome, as well as different omics data
- Genetically tractable
- GRAS (Generally Regarded as Safe)
- **Robust industrial organism**



Yeast is already a widely used for:

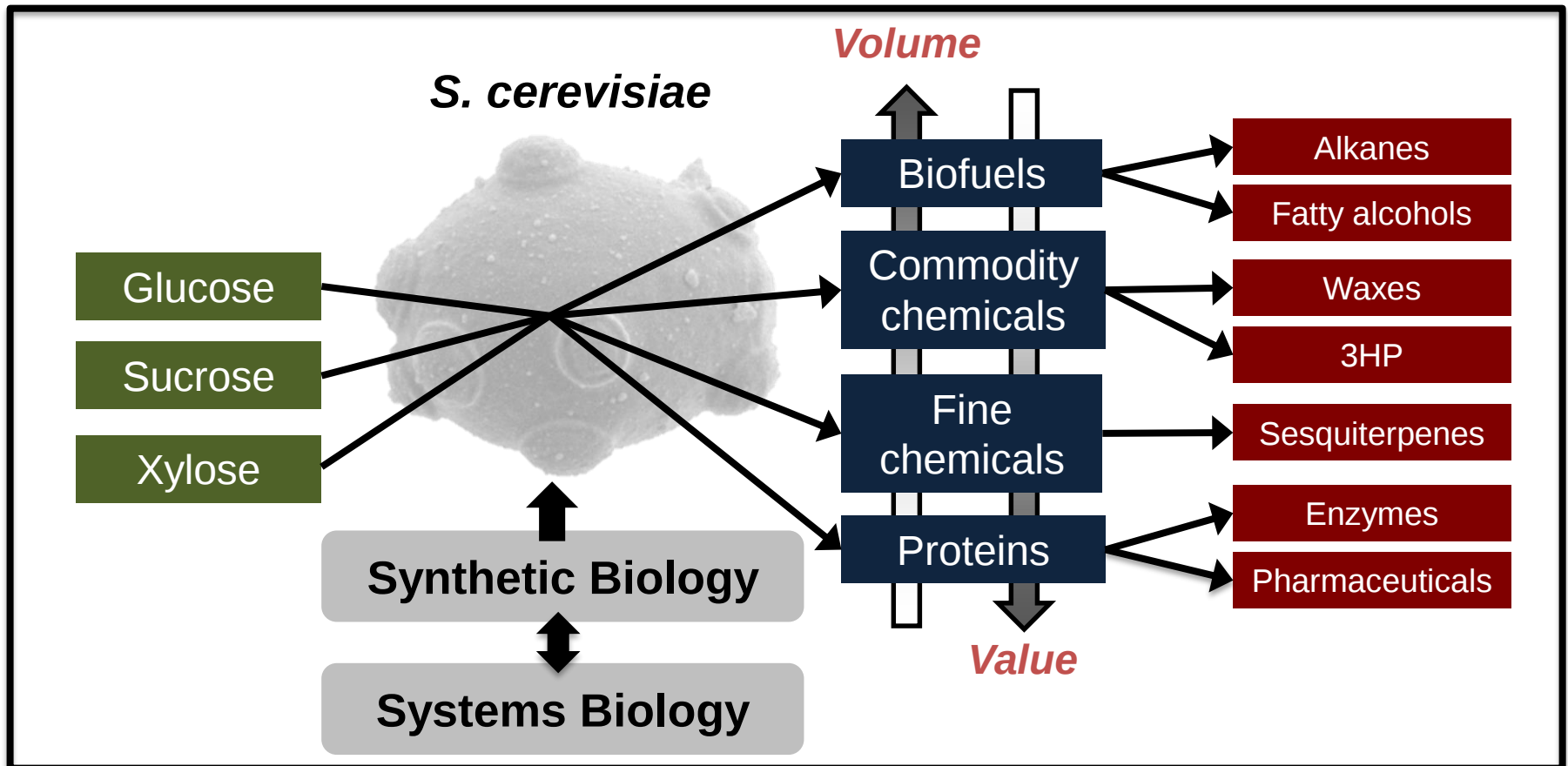
- ◆ Baker's yeast, wine & beer
- ◆ Bioethanol
- ◆ Isobutanol & farnesane
- ◆ Succinate
- ◆ Isoprenoids (fragrances)
- ◆ Resveratrol
- ◆ Insulin precursors & vaccines

Ongoing developments of novel cell factories:

- ◆ **Fuels** (alkanes, monoterpenes)
- ◆ **Commodity chemicals** (malate, 3-OH propionic acid)
- ◆ **Fine chemicals** (isoprenoids)
- ◆ **Food ingredients** (PUFAs)
- ◆ **Protein drugs**

Yeast as a Platform Organism

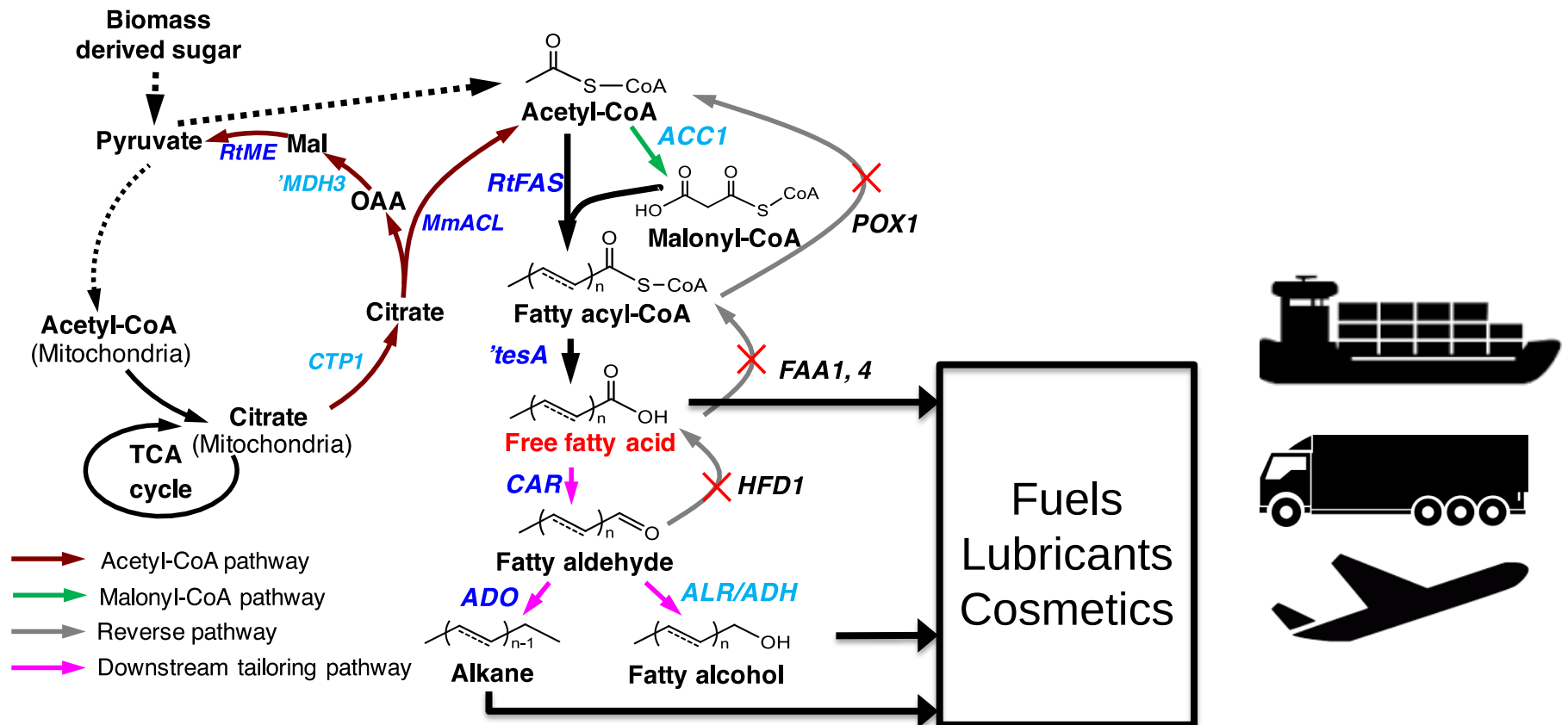
Our objective is to establish an extensive technology base for wider use of yeast as platform cell factory and demonstrate its use for production of a range of different products



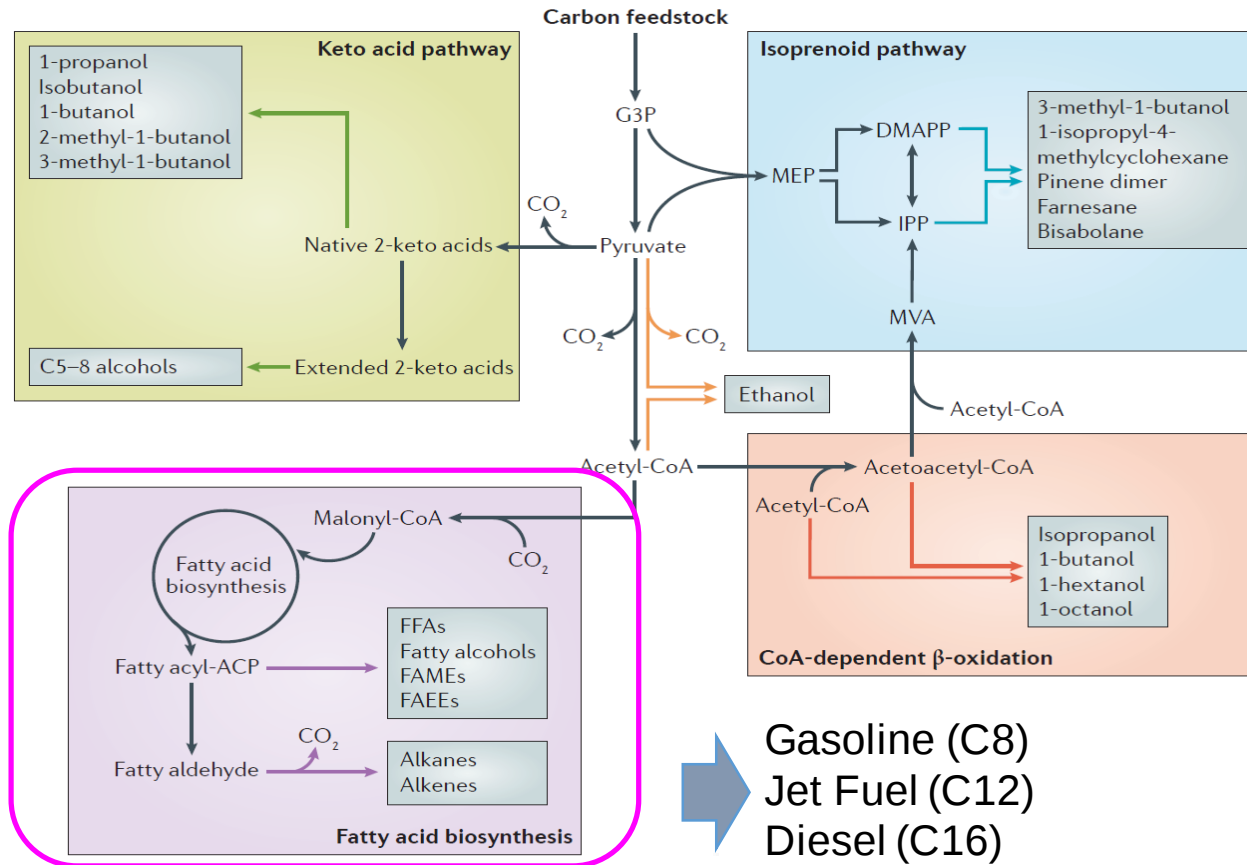
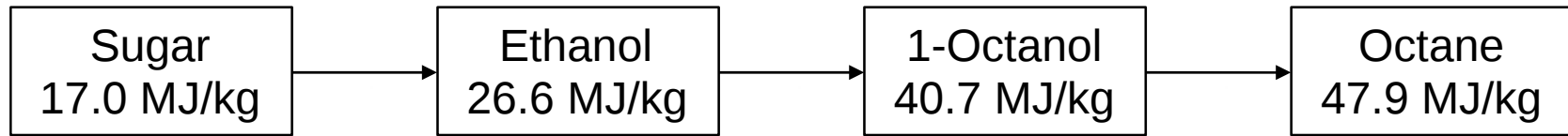
Fatty Acid Production Platform

Through a multiple engineering strategy we improved the production of free fatty acids >100 fold; enabling >10 g/L titer in fed-batch fermentations

Excellent platform strain for production of fatty alcohols and hydrocarbons



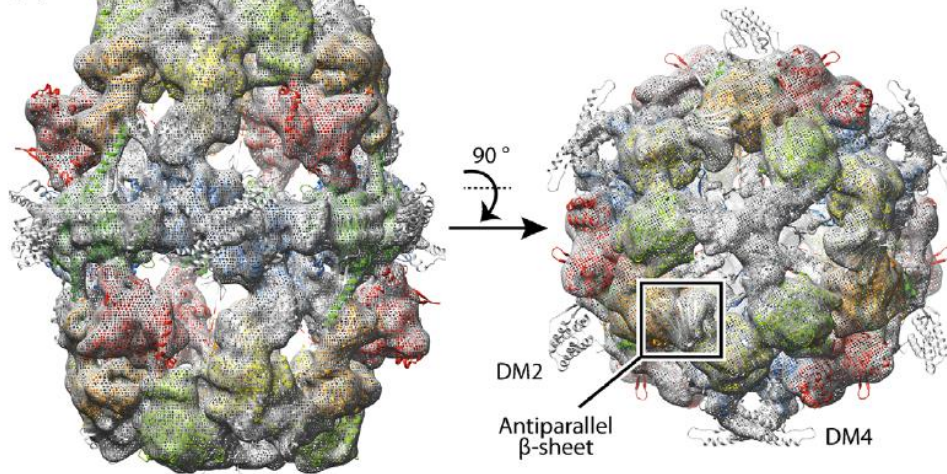
Production of drop-in fuels



Production of short chain FAs

Fatty acid biosynthesis involves a multi-functional enzyme that operates in an iterative fashion where two-carbons are added in each cycle, eventually resulting in release of fatty acids with a chain length of 16 carbon atoms (C16)

(a)



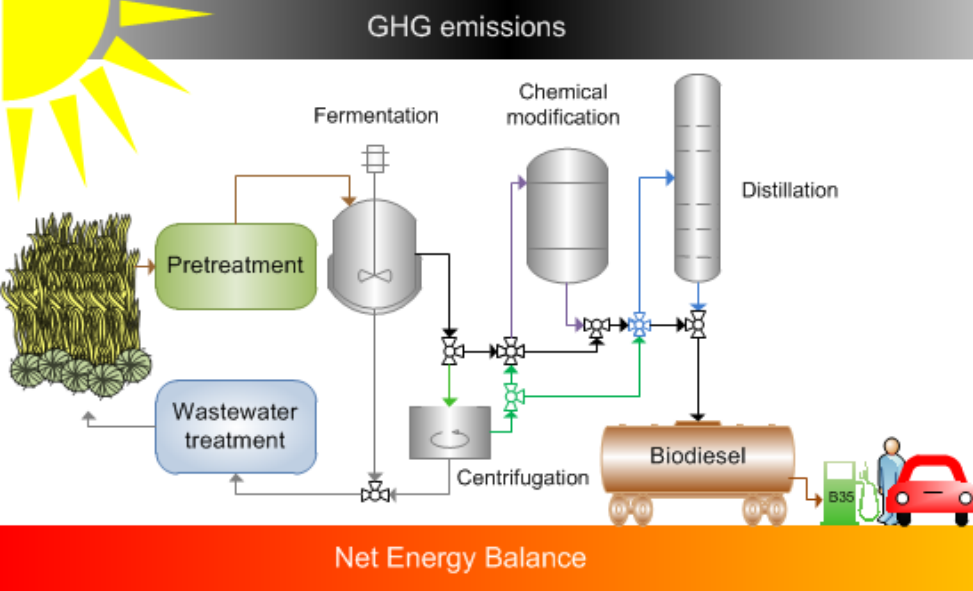
We inserted a new enzyme activity, a thioesterase, in the catalytic core of this multi-functional enzyme and this allowed us to produce C8 and C10 fatty acids that can be converted further to alcohols and alkanes

These molecules can be used in gasoline – octane has an energy content of 47.9 MJ/kg compared with 17.0 MJ/kg for ethanol

Technology licensed to the French energy giant **Total** and the Swedish start-up **Biopetrolia AB**

Biopetrolia[®]



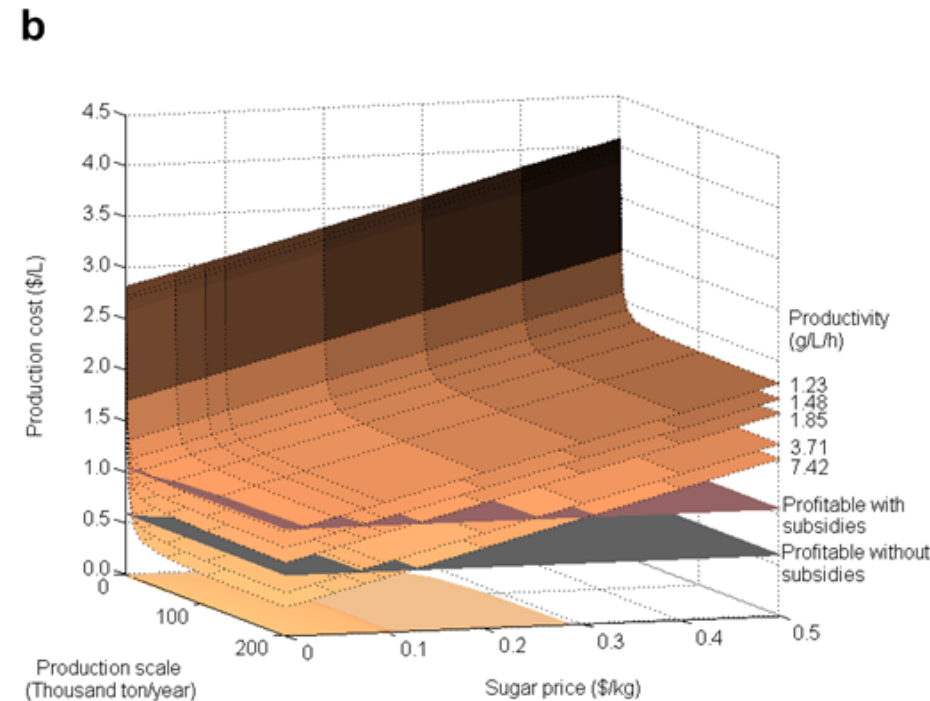


Total Energy Balance Calculations

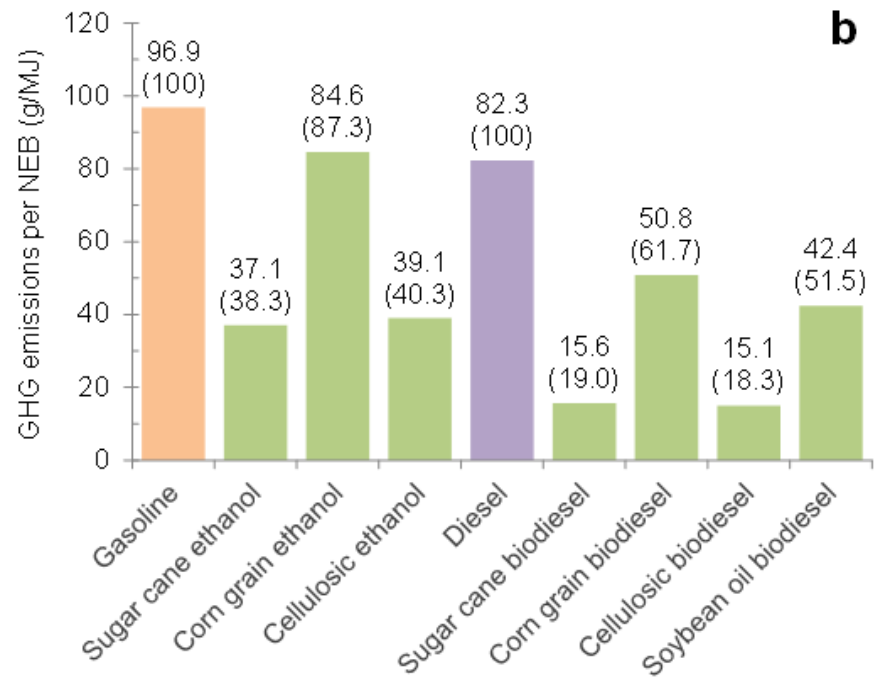
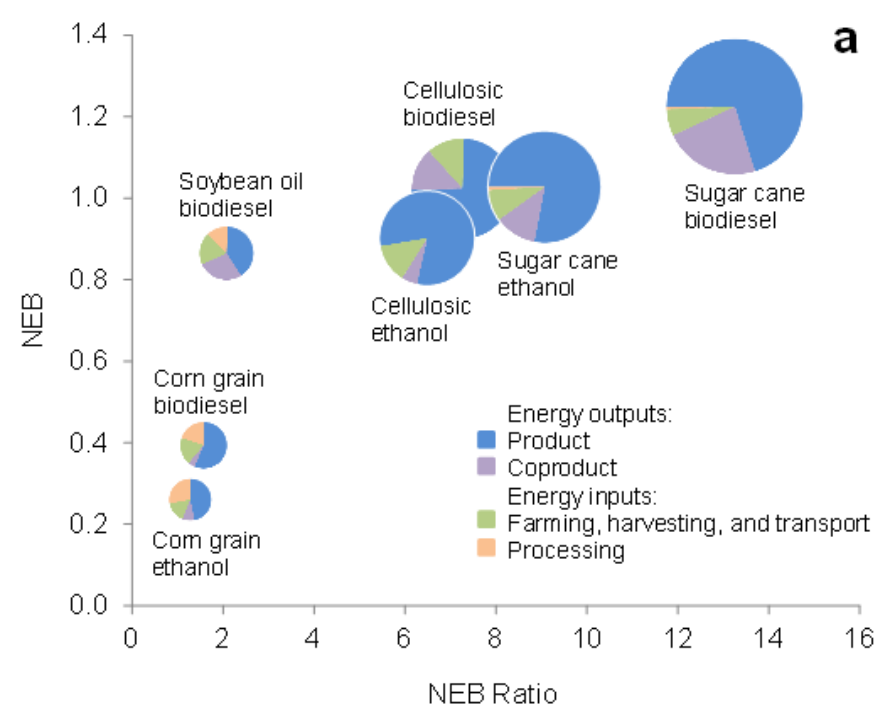
At yields of about 90% of the theoretical yield (as for current ethanol production) hydrocarbon production can be profitable with a sugar price of about :

- 0.10 USD/Kg without subsidy
- 0.28 USD/Kg with subsidy

It will require subsidy or mandates to get the biofuels industry to develop



Significant reduction in GHG emission with production of advanced biofuels

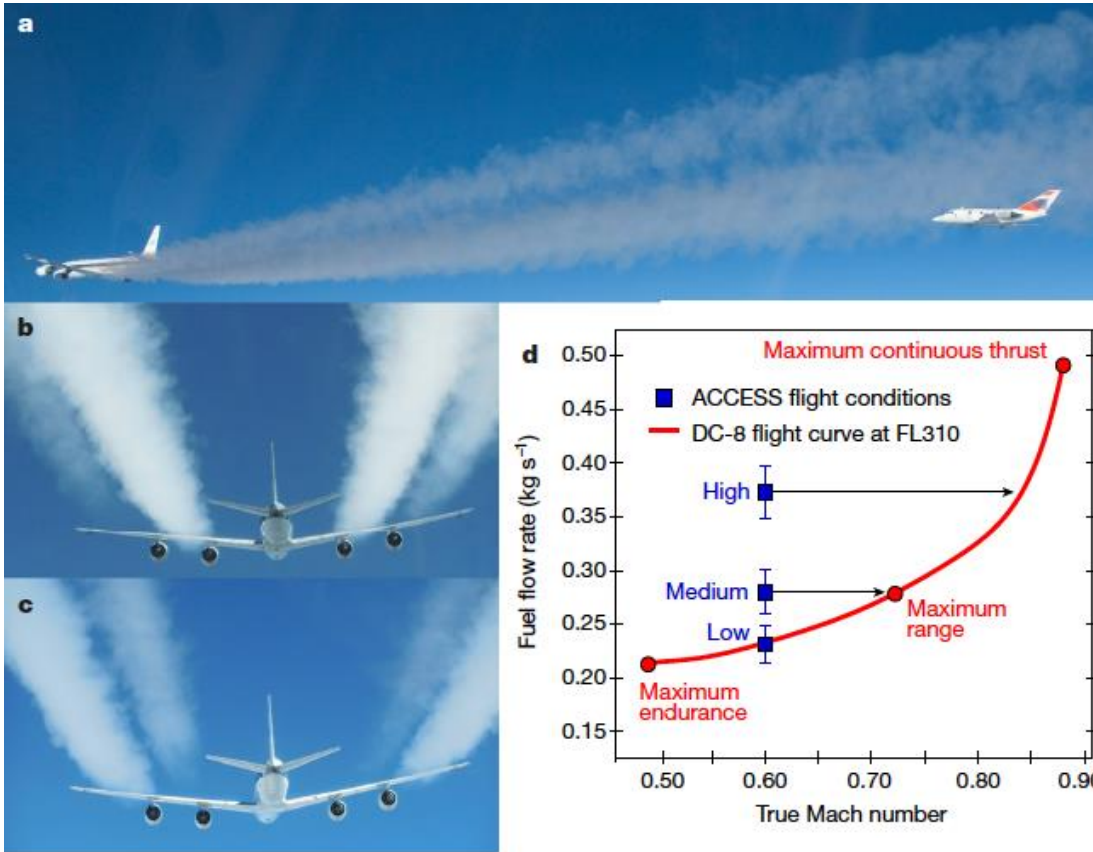


Combining genome-scale modeling for calculating theoretical yields with techno-economic modeling we performed analysis of economic feasibility of producing farnesane, FAEEs and alkanes

Production of these products results in significant reduction in Green House Gas (GHG) emission

Clean Technology

Use of biofuels in jet may significantly reduce particle emission and hereby global warming



LETTER

doi:10.1038/nature21420

Biofuel blending reduces particle emissions from aircraft engines at cruise conditions

Richard H. Moore¹, Kenneth L. Thornhill^{1,2}, Bernadett Weinzierl^{3,4}, Daniel Sauer^{3,5}, Eugenio D'Ascoli^{3,5}, Jin Kim³, Michael Lichtenstern³, Monika Scheibe³, Brian Beaton¹, Andreas J. Beyersdorf^{1,6}, John Barrick^{1,2}, Dan Bulzan⁷, Chelsea A. Corr^{1,8}, Ewan Crosbie^{1,9}, Tina Jurkat³, Robert Martin¹, Dean Riddick¹, Michael Shook^{1,2}, Gregory Slover¹, Christiane Voigt^{3,10}, Robert White¹, Edward Winstead^{1,2}, Richard Yasky¹, Luke D. Ziemba¹, Anthony Brown¹¹, Hans Schlager³ & Bruce E. Anderson¹

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